

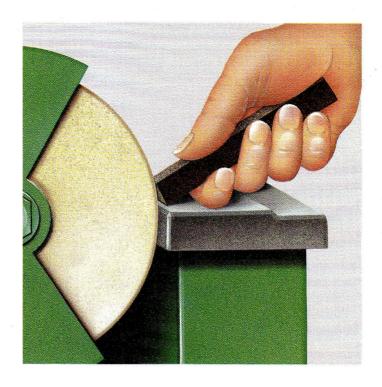


Mybortin

Mybortin-Dressers and hand laps are manufactured from pure boron carbide, the hardest material after the diamond.

Due to this supreme hardness compared to other grinding materials (e. g. Silicon Carbide or corundum), the grinding grain is not torn out of the bond but cut through smoothly. In this way grinding surfaces

which have become blunt or soiled can be cleaned and their grip restored without difficulty.



Mybortin-Dressers

Quality and economical grinding

Mybortin-Dressers offer an economical alternative to the diamond due to their low price in relation to the proven efficiency.

Their use is especially favoured for blunt tool grinding wheels with a diameter of up to 300 mm, from a grain size of ca. 40 and finer and up to a degree of hardness M. Mybortin-Dressers are furnished as easy-to-handle squared rods. The 12 mm wide dressing edge gives a smooth, even grinding surface. The dressers can also be used with fitted holders.

Recommendations for use:

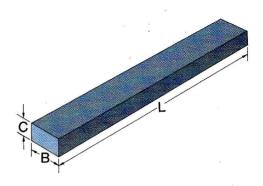
- Important: Smooth only with the edges, not with the surfaces.
- 2. When in use the Mybortin-Dresser should be turned several times to avoid one-sided wear.
- 3. The pressure angle should be changed often to create new edges.
- 4. Avoid pressure over a long period as the dresser can break when heated in one place.
- 5. The Mybortin-Dresser should always be guided flexibly to avoid splintering of the edges. Do not apply directly to the tool support surface.

Mybortin-Dressers

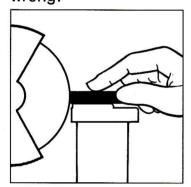
Dimensions in mm BXCXL



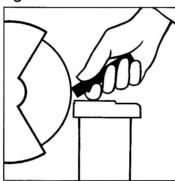
12x6x75



wrong!



right!



Recommendations for use:

- 1. Important: Grinding only with the edges, not with the
- surfaces.

 2. When grinding turn the Mybortin-dresser several times
- to avoid wear on one side only.

 3. The pressing angle should be changed often in order to create new edges.
- 4. Avoid contact over a long period as the dresser can break away when heated in one place.

 5. Always guide the Mybortin-dresser flexibly to avoid
- splintering of the edges. Do not apply directly to tool support.