



**LAPPORT**  
SCHLEIFTECHNIK

## GRINDING WHEELS

TYPE OF GRAINS		USAGE
30A	White Aluminium Oxide	High Speed Steel
31A	Pink Aluminium Oxide	Carbon Steel
33A	Ruby Aluminium Oxide	Harden Steel
20C	Green Silicon Carbide	Carbide
10A	Aluminium Oxide	General

GRIT SIZES	A36 A46 A60 A80 A100 A120 A150 A180 A220
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SOFT	—————	HARD
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HARDNESS	H I J K L N and Q
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TYPE 1		
50 x 10 x 20	200 x 6 x 32/50.8	
65 x 6 x 20	200 x 10 x 32	
65 x 10 x 20	200 x 13 x 32/50.8	
75 x 10 x 32	200 x 20 x 32/50.8	
90 x 10 x 32	200 x 25 x 32/50.8	
100 x 13 x 32	200 x 32 x 32/50.8	
100 x 20 x 32	250 x 20 x 32	
125 x 13 x 32	250 x 25 x 32/76.2	
125 x 20 x 32	250 x 32 x 32/50.8	
150 x 3 x 32	300 x 25 x 76.2/127	
150 x 6 x 32	300 x 32 x 76.2/127	
150 x 13 x 32	300 x 38 x 32/50.8	
150 x 20 x 32	300 x 38 x 76.2/127	
150 x 25 x 32	300 x 50 x 32/50.8	
175 x 3 x 32	350 x 25 x 127	
175 x 6 x 32	350 x 32 x 127	
175 x 10 x 32	350 x 38 x 76.2/127	
175 x 13 x 32	350 x 50 x 127	
175 x 20 x 32	400 x 38 x 127	
175 x 25 x 32	400 x 50 x 127	
200 x 3 x 32	500 x 50 x 127	

TYPE 6		
80 x 40 x 32		
100 x 50 x 32		
125 x 50 x 32		
125 x 63 x 32		
150 x 70 x 32		

TYPE 11		
80/57 x 32 x 20		
100/75 x 40 x 32		
125/96 x 40 x 32		
150/114 x 50 x 32		

TYPE 12		
100/43 x 13 x 32		
125/61 x 13 x 32		
150/66 x 16 x 32		

NOTE: OTHER SIZES ALSO AVAILABLE UPON REQUEST